Linear Stage Systems



Nippon Pulse Your Partner in Motion Sontrol

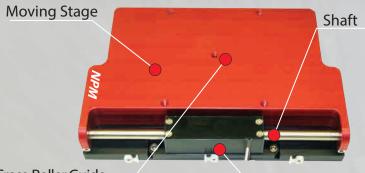
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SCR NANOPOSITIONING SERIES High Precision Single-Axis Linear Stage

The SCR Nanopositioning Series offers the accuracy of piezo driven stages with the speed and performance of servo stages. SCR series stages produce extremely accurate results with no loss in stability, regardless of the complexity of the motion profile. As in all Linear Shaft Motor applications, a non-critical air gap allows for a system that does not have any variation of force generated.

The SCR stage also includes an integrated cross-roller guide. With a simple, lightweight, compact shaft-type linear motor comprised of only a magnet and a coil, large drive force is gained with an efficient and short coil length, allowing for high speed and high precision applications. Because there is no friction, there is no sound or dust, making the motor maintenance-free.



Forcer

Cross-Roller Guide

Four SCR stage models allow for design flexibility in high-precision applications:



SLP

ACCULINE SERIES High Performance Single-Axis Linear Stage

A high-precision stage for industrial applications, the SLP Acculine Series stage offers superior technology unmatched by any other linear stage system.

All-inclusive SLP series stages provide integrated shaft support within the housing, simplifying the transition from conventional linear motion systems such as ball-screws and pneumatic actuators. Because it features an integrated, lightweight, compact Linear Shaft Motor, the SLP is a low-profile, high-precision stage. The Linear Shaft Motor is designed for the ultra high-precision market (see page 19 of this booklet for more information).

The SLP series features the smallest deadzone of any stage system available on the market. In addition, no competing stage matches the SLP series' force-to-volume ratio, making it an outstanding solution for projects and applications with space limitations.

There are three SLP models to meet your high-performance needs:



Slider

Shaft

Coil Unit

Linear Encoder

Linear Guide

SLP15



The SCR050 stage utilizes a S040 Linear Shaft Motor, making it a compact, precise solution for small-scale stage applications. The encoder and motor cables are built into the stationary base and are designed so there is no need for them to bend and flex. All SCR stages utilize a moving magnet design. With a built-in optical linear encoder that provides sub-nanometer resolution, the SCR050 is a complete compact stage solution for small-scale precision movement.



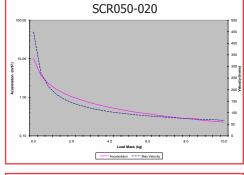
Stage Specifications

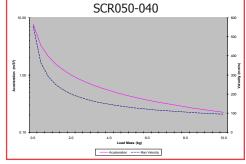
Stage Specifications	Units	SCR050-020	SCR050-040
Travel/Stroke	mm	20	40
Accuracy	μm	2	2
Encoder Resolution	nm	1000, 500,	, 100, 50, 10
Bi-Directional Repeatabil- ity ¹		±1 c	count
Maximum Acceleration	m/s²	10	7
Maximum Velocity ²	m/s	0.4	0.5
Load Capacity ³	kg	10	
Moving Mass	kg	0.229	0.298
Total Mass	g	630	730
Straightness & Flatness	μm	2.5/2	25mm
Index & Limit Sensor		Star	ndard
Limit Switch Over Travel	mm	1	
Hard Stop Over Travel	mm	2	
Bearing		Cross-roller Bearing	
Linear Shaft Motor		SO	40Q

¹ Repeatability +/- 2 counts at sub 0.1 μm resolutions

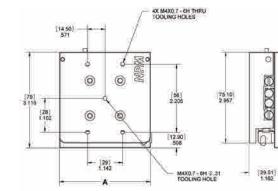
² For 10nm (0.01μm) resolution, max velocity of encoder is limited to 135mm/ sec; for 50nm (0.05μm), the limit is 675nm/sec; and for 100nm (0.1μm), the limit is 1350mm/sec

³ Please contact our Applications Engineers for loads exceeding 10kg Acceleration/Velocity Curves





Dimensions



MODEL	TRAVEL mm	А
SCR050-020	20	75
SCR050-040	40	95
SCR050-020	787 [20] 2.953 [75	1
SCR050-040 1	575 [40] 3.740 [95]

Motor Cable UL1440 AWG 28 U-red V-white W-black Length: 300mm (0.3m) Encoder Cable Length: min. 1000mm

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Linear Shaft Motor Specifications

Motor Specifications	S040Q (Units)
Fund. Motor Constant	0.41N/√W
Motor Force Constant	2.1N/Arms
Back-EMF Constant	0.7V/m/s
Coil Resistance @ 25°C	22.4Ω
Coil Inductance	1mH
Cont. Current @ 135°C	0.3Arms
Acceleration Current	1.1Arms
Cont. Force @ 135°C	0.58N
Acceleration Force	2.3N
Cont. Power Rating	2.016W
Grat Resistance	62.6°C/W

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Your Partner In Motion Control



The SCR075 stage is a complete single-axis stage with an integrated slide guide, encoder and Linear Shaft Motor. It offers a wide range of advantages for applications requiring high performance and accuracy. The Linear Shaft Motor allows for higher resolution, speed, and continuous force than standard stepper or piezo servomotors.

The SCR075 uses a standard S080Q Linear Shaft Motor; however, the coil windings are customizable to a double or triple winding. The SCR075 features a moving magnet design, a precision ground cross roller, and a built-in encoder.

Stage Specifications

Stage Specifications ¹	Units	SCR075-050	SCR075-100	SCR075-150	
Travel/Stroke	mm	50	100	150	
Stage Width (B)	mm	140	190	240	
Accuracy	μm	3	5	7	
Encoder Resolution	nm	10	000, 500, 100, 50,	10	
Bi-Directional Repeatability ²			±1 count		
Maximum Acceleration	m/s²	28	20	15	
Maximum Velocity ³	m/s	1.1	1.4	1.5	
Load Capacity ⁴	kg	45.5			
Moving Mass	kg	0.493	0.669	0.881	
Total Mass	kg	1 1.3 1.7		1.7	
Straightness & Flatness	μm		2.5/25mm		
Index & Limit Sensor			Standard		
Limit Switch Over Travel	mm	1			
Hard Stop Over Travel	mm	2			
Bearing		Cross-roller Bearing			
Linear Shaft Motor			S080Q		



¹ Standard stage specifications are based on the S080Q Linear Shaft Motor

 2 Repeatability +/- 2 counts at sub 0.1 μm resolutions

 3 For 10nm (0.01µm) resolution, max velocity of encoder is limited to 135mm/sec; for 50nm (0.05µm), the limit is 675mm/sec; and for 100nm (0.1µm), the limit is 1350mm/sec

⁴Please contact our Applications Engineers for loads exceeding 45.5kg

Note: All Nippon Pulse SCR and SLP stages require a servo driver to operate the stage. Two SCR stages will bolt directly together to form a very stiff, compact X-Y assembly, without the need for adaptor plates (provided they are part of the same series). Two SCR stages can be supplied as an X-Y stage to ensure true orthogonal orientation_between the two axes.



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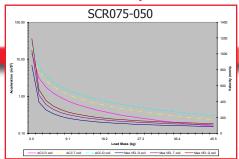
Acceleration/Velocity Curves

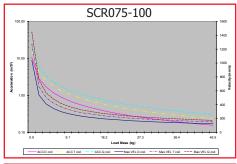


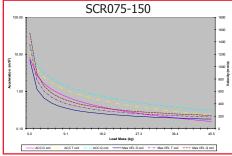
Linear Shaft Motor Specifications

Linear Shaft Motor Force Specifications	Units	5080Q
Fundamental Motor Constant	N/W	1.46
Motor Force Constant (Kf)	N/A rms	4.2
Back-EMF Constant	V/m/s	1.4
Coil Resistance @ 25°C	Ω	9.0
Coil Inductance	mH	1.3
Continuous Current @ 135°C	А	0.8
Acceleration Current	A	3.4
Continuous Force @ 135°C	N	3.5
Acceleration Force	N	14
Continuous Power Rating	W	5.76
Thermal Resistance	°C/W	17.3

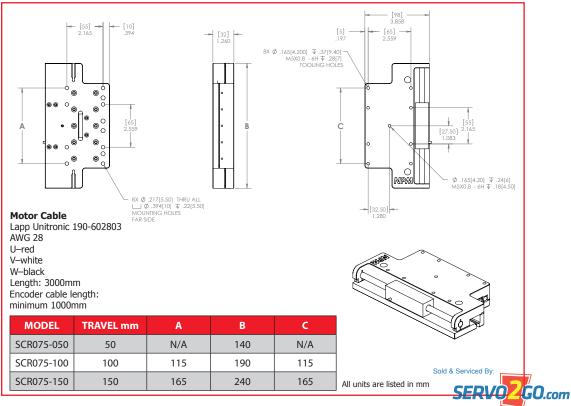
Note: Curves apply only to the stage's standard Linear Shaft Motor, the S080Q. Please contact our application engineers to learn more about using S080D or S080T coils in your stage.







Dimensions



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Your Partner In Motion Control



Like its relatives, the SCR100 integrates a slide guide, encoder and a Linear Shaft Motor. A wide range of options allows for a better match for stage applications that require sub-nanometer resolution that is free from motion errors. Like the SCR050 and SCR075, the encoder and motor cables are built into the stationary base and are designed so there is no need for them to bend and flex.



Specifications ¹	Units	SCR100-050	SCR100-100	SCR100-150	SCR100-200	SCR100-250	SCR100-300
Travel/Stroke	mm	50	100	150	200	250	300
Stage Width (B)	mm	140	190	240	290	340	390
Accuracy	μm	3	5	7	9	11	12
Encoder Resolution	nm			1000, 500,	100, 50, 10		
Bi-Directional Repeatability ²				±1 c	ount		
Maximum Acceleration	m/s ²	17	12	10	8	7	6
Maximum Velocity ³	m/s	0.9	1	1.2	1.2	1.3	1.3
Load Capacity⁴	kg	45.5					
Moving Mass	kg	0.8	1.1	1.3	1.6	2.0	2.2
Total Mass	kg	1.6	2.1	2.6	3.2	3.9	4.5
Straightness & Flatness	μm			2/25	imm		
Index & Limit Sensor			Standard				
Limit Switch Over Travel	mm	1					
Hard Stop Over Travel	mm	2					
Bearing		Cross-roller bearing					
Linear Shaft Motor			S080Q				

¹ Standard stage specifications are based on the S080Q Linear Shaft Motor

 2 Repeatability +/- 2 counts at sub 0.1 μm resolutions

 3 For 10nm (0.01 μm) resolution, max velocity of encoder is limited to 135 mm/sec; for 50 nm (0.05 μm),

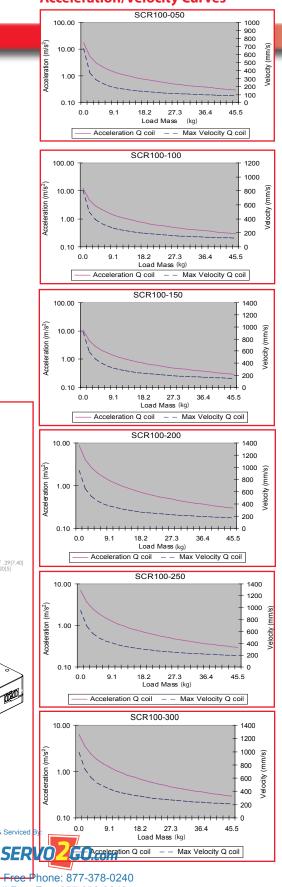
the limit is 675mm/sec; and for 100nm (0.1 μm), the limit is 1350mm/sec

⁴Please contact our applications engineers for loads exceeding 45.5kg



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Acceleration/Velocity Curves



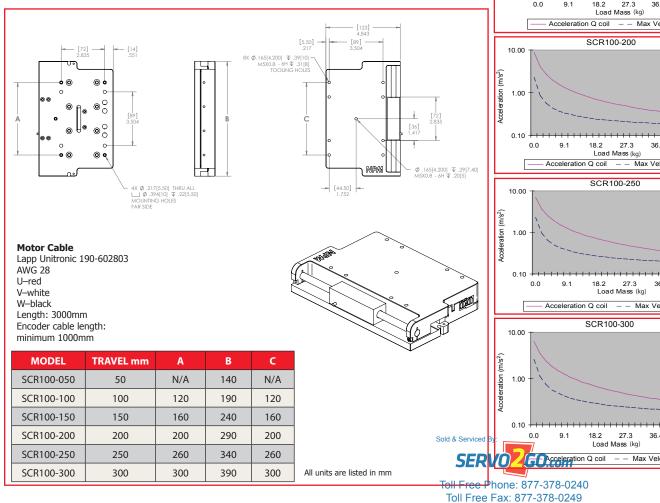
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Linear Shaft Motor Specifications

Linear Shaft Motor Force Specifications	Units	S080Q
Fundamental Motor Constant	N/W	1.39
Motor Force Constant (Kf)	N/A rms	4.2
Back-EMF Constant	V/m/s	1.4
Coil Resistance @ 25°C	Ω	9
Coil Inductance	mH	1.3
Continuous Current @ 135°C	А	0.84
Acceleration Current	А	3.4
Continuous Force @ 135°C	N	3.5
Acceleration Force	N	14
Continuous Power Rating	W	12.7
Thermal Resistance	°C/W	17.3

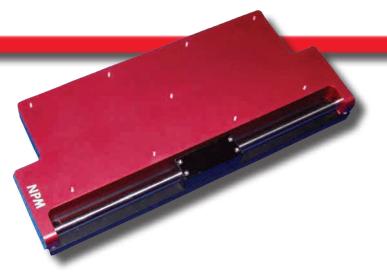
Note: Curves apply only to the stage's standard motor, the S080Q. Please contact our application engineers to learn more about using S080D or S080T coils in your stage.

Dimensions





The largest of the SCR stages, the SCR150 stage has stroke lengths up to 300mm while maintaining the high performance and accuracy of the smaller SCR stages. Like the other three stages, the SCR150 is a complete single-axis stage with an integrated slide guide, encoder and a Linear Shaft Motor. It offers a wide range of advantages for applications requiring high performance and accuracy.



Stage Specifications

Specifications ¹	Units	SCR150-100	SCR150-150	SCR150-200	SCR150-250	SCR150-300
Travel/Stroke ²	mm	100	150	200	250	300
Stage Width (B)	mm	230	280	330	380	430
Stroke	mm	100	150	200	250	300
Accuracy	μm	5	7	9	11	12
Encoder Resolution	nm			1000, 500, 100, 50, 10		
Bi-Directional Repeatability ³		±1 count				
Maximum Acceleration	m/s ²	17	13	11	9	8
Maximum Velocity ⁴	m/s	1.3	1.3	1.4	1.5	1.5
Load Capacity⁵	kg			45.5		
Moving Mass	kg	2.3	2.9	3.5	4.1	4.7
Total Mass	kg	5.2	6.5	7.9	9.2	10.6
Straightness & Flatness	μm			2/25mm		
Home & Limit Sensor		Standard				
Limit Switch Over Travel	mm	1				
Hard Stop Over Travel	mm	2				
Bearing		Cross-roller bearing				
Linear Shaft Motor		\$160D				

¹ Standard stage specifications based on the S160D Linear Shaft Motor

²Travel/Stroke with S160D coil; when using S160T, stroke is 30mm shorter; when using

S160Q, stroke is 60mm shorter

³Repeatability +/- 2 counts sub 0.1µm resolutions

 4 For 10nm (0.01µm) resolution, max velocity of encoder is limited to 135mm/sec; for 50nm (0.05µm), the limit is 675mm/sec; for 100nm (0.1µm), the limit is 1350mm/sec

⁵Please contact our applications engineers for loads exceeding 45.5kg



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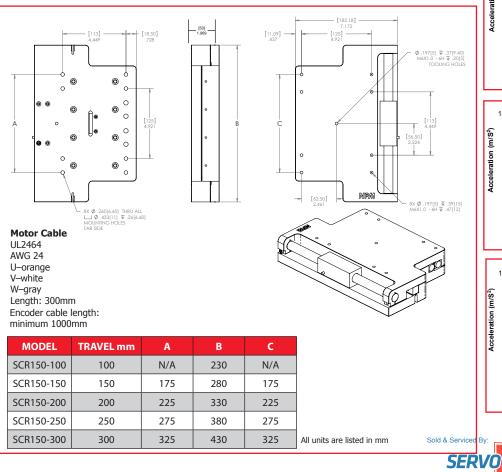
SCR150

Linear Shaft Motor Specifications

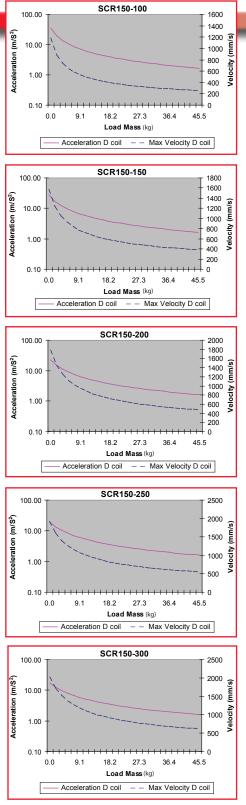
Linear Shaft Motor Force Specifications	Units	S160D
Fundamental Motor Constant	N/W	3.51
Motor Force Constant (Kf)	N/A rms	16
Back-EMF Constant	V/m/s	5.4
Coil Resistance @ 25°C	Ω	21
Coil Inductance	mH	8.2
Continuous Current @ 135°C	А	0.6
Acceleration Current	А	2.5
Continuous Force @ 135°C	N	10
Acceleration Force	N	40
Continuous Power Rating	W	16.1
Thermal Resistance	°C/W	33.2

Note: Curves apply only to the stage's standard motor, the S160D Linear Shaft Motor. Please contact our application engineers to learn more about using S160T or S160Q coils in your stage.

Dimensions



Acceleration/Velocity Curves



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SLP Stages



- High Thrust, High Speed, High Responsiveness, High Precision, Long Stroke
- Simple Design and Easy Installation
- Non-Contact Drive means Low Noise, Long Lifespan, and Maintenance-Free

Stage Specifications

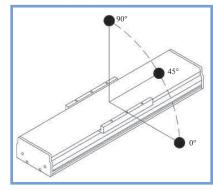
Rated Spec	Unit	Specification
Encoder Resolution	μm	1 (HEIDENHAIN LIDA279)
Continuous Force	N	17
Acceleration Force ¹	N	90
Continuous Current ²	А	0.51
Acceleration Current ¹	A	2.7
Force Constant (Kf)	N/A rms	33
Back-EMF Constant	V/m/s	11
Resistance ³	ohm	56
Inductance ³	mH	24
Magnetic Pitch (N-N)	mm	60
Maximum Acceleration ⁴	G	3.5
Maximum Velocity ^{4, 5}	m/s	3.0
Bi-Directional Repeat- ability	mm	±0.0005
Max Load, Horizontal	kg	5.0
Load Capacity	kg	3.0
Stroke, Single Forcer ⁶	mm	100~2000 (100 interval)
Stroke, Double Forcer ⁶	mm	100~1800 (100 interval)
Operating Temperature	°C	0~+40
Operating Humidity	% 20~80 (no condensation)	
Storage Temperature	°C	-20~+60
Moving Mass	kg	0.5

¹ Acceleration Force given is based on the output with the use of the SLP15 driver ([14] Hitachi Production Machine System ADA3-01LL2)

²The effective amperage when the temperature increase of the coil front becomes 110K

³ An average value of U-V, U-W, and V-W

Overhanging Weight Tolerance (in mm)



					-
	Load	0 °	45°	90 °	
	1kg	380	400	450	
Ital	2kg	220	250	270	
Horizonta	3kg	160	190	200	
Hor	4kg	120	140	150	
	5kg	100	110	130	
	1kg	440	390	320	
Wall	2kg	260	230	180	
	3kg	180	170	120 SE F	ZVQ

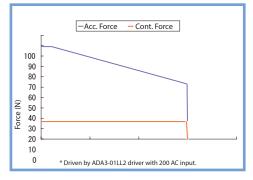
⁴There are instances when this is not achieved due to load

⁵There are instances when this is not achieved due to the

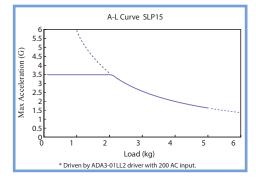
or operation specifications

length of the stroke

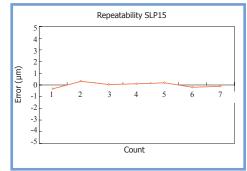
F-V Curve



Max. Acceleration vs. Load



Position Repeatability

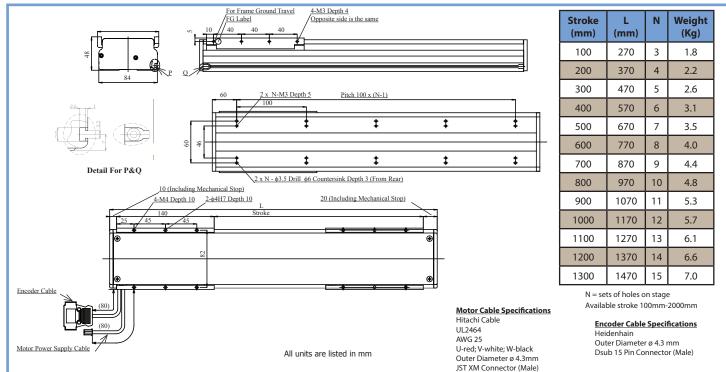


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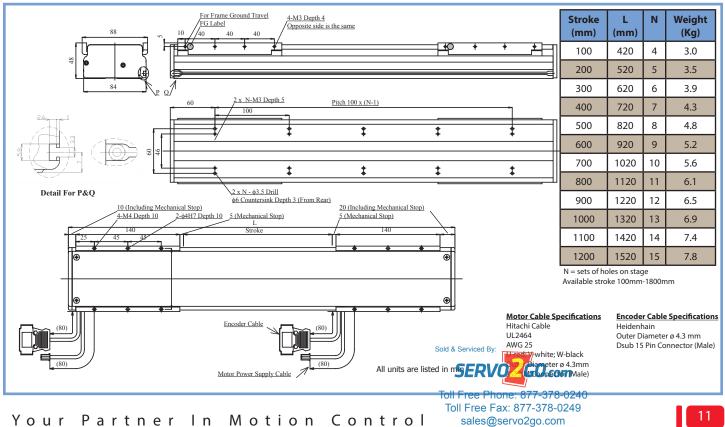
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Single Slider Dimensions



Double Slider Dimensions



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SLP Stages



- High Thrust, High Speed, High Responsiveness, High Precision, Long Stroke
- Simple Design and Easy Installation
- Non-Contact Drive means Low Noise, Long Lifespan, and Maintenance-Free

Stage Specifications

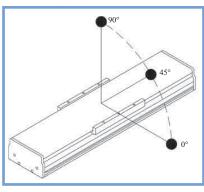
Rated Spec	Unit	Specification
Encoder Resolution	μm	1 (HEIDENHAIN LIDA279)
Continuous Force	N	80
Acceleration Force ¹	N	340
Continuous Current ²	А	1.2
Acceleration Current ¹	А	5.1
Force Constant (Kf)	N/A rms	66
Back-EMF Constant	V/m/s	22
Resistance ³	ohm	22
Inductance ³	mH	31
Magnetic Pitch (N-N)	mm	90
Maximum Acceleration ⁴	G	3.5
Maximum Velocity ^{4, 5}	m/s	3.0
Bi-Directional Repeat- ability	mm	±0.0005
Max Load, Horizontal	kg	30
Load Capacity	kg	15
Stroke, Single Forcer ⁶	mm	200-2000 (100 interval)
Stroke, Double Forcer ⁶	mm	200-1800 (100 interval)
Operating Temperature	°C	0~+40
Operating Humidity	%	20~80 (no condensation)
Storage Temperature	°C	-20~+60
Moving Mass	kg	2.7

¹Acceleration Force given is based on the output with the use of the SLP25 driver ([14] Hitachi Production Machine System ADA3-01LL2)

²The effective amperage when the temperature increase of the coil front becomes 110K

 $^{\scriptscriptstyle 3}$ An average value of U-V, U-W, and V-W

Overhanging Weight Tolerance (in mm)



1 11111)				
	Load	0 °	45°	90°
Horizontal	5kg	1000	1000	1000
	10kg	1000	800	1000
	15kg	800	650	1000
	20kg	700	580	1000
	25kg	550	500	1000
	30kg	500	450	1000
Wall	3kg	1000	1000	580
	6kg	1000	800	450
	9kg	1000	670	Sold & Serv 400
	12kg	1000	580	350 SE
	15kg	1000	500	³ 안위 Fre
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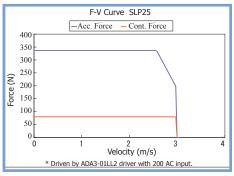
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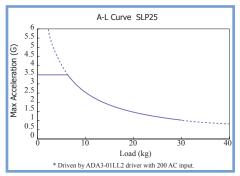
or operation specifications

length of the stroke

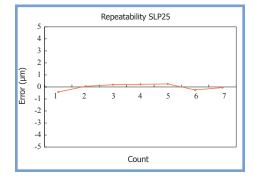
F-V Curve



Max. Acceleration vs. Load



Position Repeatability

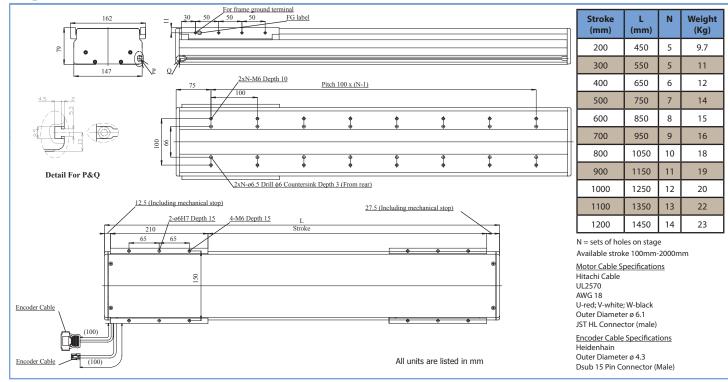


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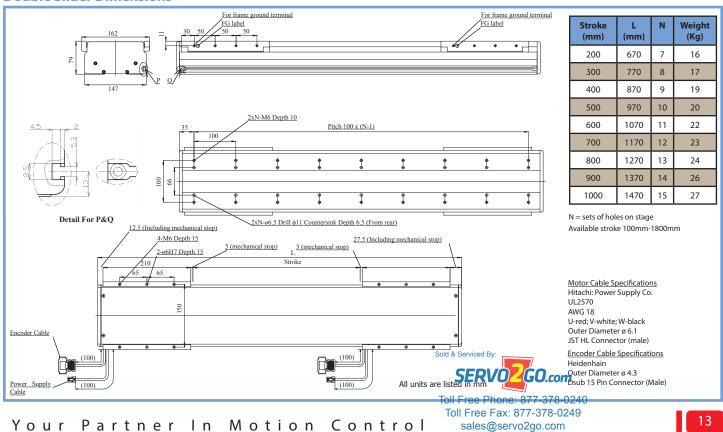
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Single Slider Dimensions



Double Slider Dimensions



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SLP Stages

SLP35

- High Thrust, High Speed, High Responsiveness, High Precision, Long Stroke
- Simple Design and Easy Installation ٠
- · Non-Contact Drive means Low Noise, Long Lifespan, and Maintenance-Free

Stage Specifications

Rated Spec	Unit	Specification
Encoder Resolution	μm	1 (HEIDENHAIN LIDA279)
Continuous Force	N	185
Acceleration Force ¹	N	970
Continuous Current ²	А	2.7
Acceleration Current ¹	А	14.4
Force Constant (Kf)	N/A rms	68
Back-EMF Constant	V/m/s	22
Resistance ³	ohm	7.2
Inductance ³	mH	12
Magnetic Pitch (N-N)	mm	120
Maximum Acceleration ⁴	G	3.5
Maximum Velocity ^{4, 5}	m/s	3.0
Bi-Directional Repeat- ability	mm	±0.0005
Max Load, Horizontal	kg	60
Load Capacity	kg	30
Stroke, Single Forcer ⁶	mm	300-2000 (100 interval)
Stroke, Double Forcer ⁶	mm	300-1700 (100 interval)
Operating Temperature	°C	0~+40
Operating Humidity	%	20~80 (no condensation)
Storage Temperature	°C	-20~+60
Moving Mass	kg	4.4

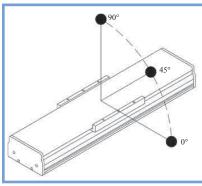
¹Acceleration Force given is based on the output with the use of the SLP35 driver

([14] Hitachi Production Machine System ADA3-01LL2) ²The effective amperage when the temperature increase

of the coil front becomes 110K.

³ An average value of U-V, U-W, and V-W.

Overhanging Weight Tolerance (in mm)



n mm)					r (p
	Load	0°	45°	90°	Error (µ
	10kg	1000	1000	1000	
	20kg	1000	900	1000	
Horizontal	30kg	940	780	1000	
loriz	40kg	840	660	1000	
-	50kg	750	590	950	
	60kg	680	540	900	
	5kg	1000	1000	700	
	10kg	1000	900	600	
Wall	15kg	1000	810	520	deed Dee
	20kg	1000	710	Sold & Sen 430	
	25kg	980	620	350 St	RVO
	30kg	890	530		ee Phone

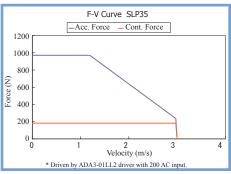
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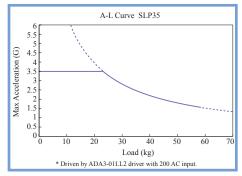
or operation specifications.

length of the stroke.

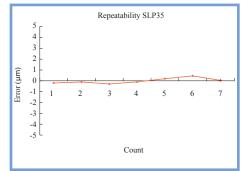




Max. Acceleration vs. Load



Position Repeatability

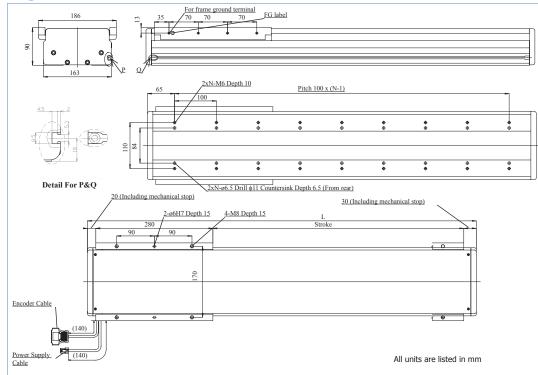


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SLP35

Single Slider Dimensions



Stroke (mm)	L (mm)	N	Weight (Kg)
300	630	6	17
400	730	7	30
500	830	8	21
600	930	9	23
700	1030	10	25
800	1130	11	26
900	1230	12	28
1000	1330	13	30
1100	1430	14	32
1200	1530	15	34

N = sets of holes on stage Available stroke 100mm-2000mm

Motor Cable Specifications

Hitachi Cable UL2570 AWG 18 U-red; V-white; W-black Outer Diameter ø 6.1 JST HL Connector (male)

Encoder Cable Specifications

Weight

(Kg)

28

30

32

33

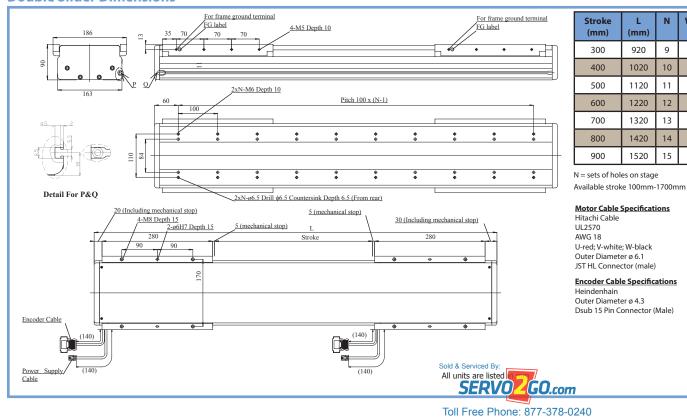
35

37

39

Heidenhain Outer Diameter ø 4.3 Dsub 15 Pin Connector (Male)

Double Slider Dimensions



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SCR Standard Pinout

Pin	Signal	Function
2	0V	Ground
4	Z-	Reference Mark
5	B-	Incremental Signal
6	A-	Incremental Signal
7	5V	Power
8	5V	Power
9	0V	Ground
10	Q	Limit
11	Р	Limit
12	Z+	Reference Mark
13	B+	Incremental Signal
14	A+	Incremental Signal
15	shield	

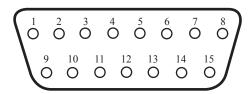
Note: Limits-open collector output, asynchronous

R*

pulse

Limit Outputs 5-24 V

V_aV_aPQ



SLP Pinout

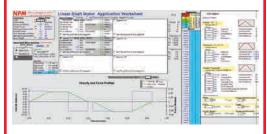
Pin	Signal	Wire Color	Function
1	A+	White	Incremental Signal
2	0V	Black/Red	Ground
3	B+	Green	Incremental Signal
4	5V	Red	Power
7	Z-	Black/Yellow	Reference Mark
9	A-	Black/White	Incremental Signal
11	B-	Black/Green	Incremental Signal
14	Z+	Yellow	Reference Mark

Nippon Pulse SMART

Nippon Pulse provides the Linear Shaft Motor Application Resource Tool (SMART) sizing resource for your convenience. You must be running Microsoft Excel 98 or a later version.

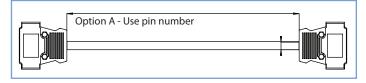
SMART is available at

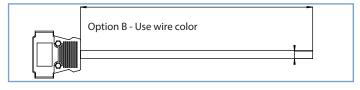
nipponpulse.com/support/manuals



(Requires Microsoft Excel 98 or newer.)

SLP Cable Options





SUBSTRATE CONVEYANCE DEVICE

- By placing the lower shafts in a parallel position, it is possible to place the work in the central space. The shaft motors
- can be driven with one driver or in parallel motion.

Orthogonal Jig Plate for use with SLP X-Y table

When constructing a multiple-axis table that utilizes several SLP series stages, installation is exceptionally easy with the placement of the jig plate between the axes. It is possible to easily gain orthogonal precision between the lower axis and the upper axis by positioning the two attached positioning pins to the precision holes on the face of the stage's slider installation. (Because there is a limit to the possible combinations for certain models, please use the models suitable for multiple axes.) Z-axis jig plates are also available for three-dimensional motion. Jig plates are not needed for SCR stage multi-axis arrangements.

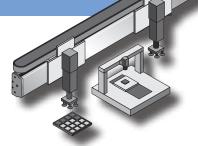
- Jig Plate A Lower axis SLP 15, Upper axis SLP 15
- Jig Plate B Lower axis SLP25/35, Upper axis SLP 15/25/35
 - Z-axis Jig Plate Z-axis SLP 15. X-axis SLP25 SERVO GO.com

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Application Examples



- Multiple sliders move independently with accuracy.
- Multi-sliders save space and cut costs.



*select R for I max <20 mA

Alternatively, use a suitable relay or opto-isolator

STANDARD X-Y ARRANGEMENT

Due to the many ways the high-speed SLP15, SLP25 and SLP35 can be used together, a wide range of movement is possible.



SCR X-Y ARRANGEMENT

Each SCR and SLP stage requires a servo driver to operate the stage. Any two SCR stages will bolt directly together to form a very stiff, compact X-Y assembly, without the need for adaptor plates (provided they are in the same series).



SCR Stage Part Numbering Guide	Example model number: SCR100-50-010-080Q
SCR 050 XXX XXX 100 150 XXX XXX 100 150 150 150 150 150 150 150 150 150	Motor Size Hall Effects XXXXX Blank = No Hall Effects HA = Hall Effects XXD = Motor Size with double winding XXQ = Motor Size with triple winding XXQ = Motor Size with quadruple winding XXQ = Motor Size with quadruple winding 100 = 1000nm 050 = 500nm 010 = 100nm 055 = 50nm 001 = 10nm 50mm (1.97 in) 200mm (7.88 in) 100mm (3.94 in) 250mm (9.85 in) 150mm (5.91 in) 300mm (11.82 in) XX Stage Width in mm Stage Main Body Model

*SCR Encoder Upgrade Notice

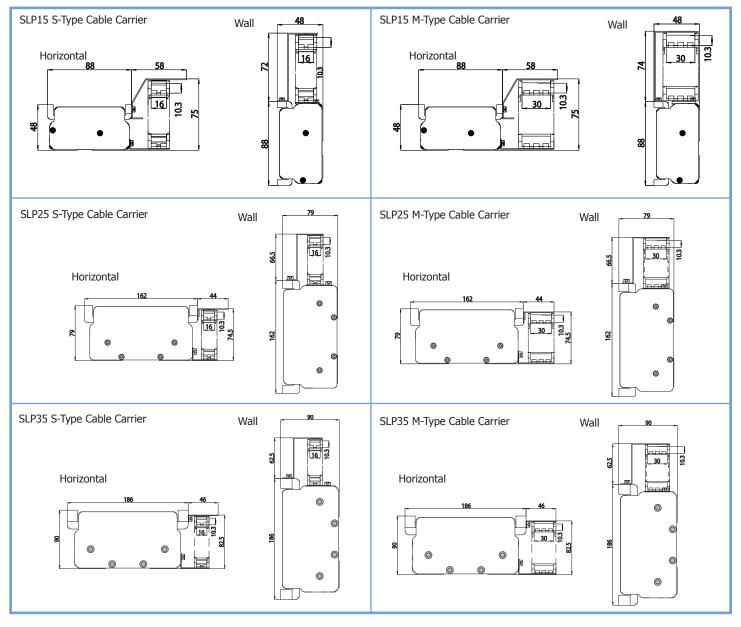
As of September 1, 2010, all Nippon Pulse SCR Nanopositioning stages are available with a upgraded encoder. Any stage built after Sept. 1, 2010, and beginning with unit SN#080210-001, comes standard with the Renishaw Tonic Encoder.

The previous encoder was the Renishaw RGH24, which used optional and separate read switch end-of-travel limits. The Tonic Encoder includes limit switches as a part of the new read head and makes end limits standard at no additional cost. This change optimizes performance and eliminates extra wiring needed with the optional limit switches. Other benefits of using the new encoder include improving interpolation feedback by four times, achieving 5nm resolution without the use of a large RGB interpolator, and increased resolution and speed options.

SLP Stage Part Numbering Guide	Example model number: SLP15-200-S-SH
Frame Motor Size Stroke Slide Cable* SLP 15 XXXX — X — XX — 25 35 35 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	Encoder Cable Cable* Carrier Jig Plate* XX — XX — XXX Blank = No Orthogonal Jig Plate XYPA = Orthogonal Jig Plate A XYPB = Orthogonal Jig Plate B XZP = Z-Axis Jig Plate See explanation at left. (When ordering a jig plate, you get one jig plate per slider).
	Blank = No Cable Carrier SH = S-Type Horizontal Mount SW = S-Type Wall Mount MH = M-Type Horizontal Mount MW = M-Type Wall Mount
	A1: Double-end D-sub 1mA3: Double-end D-sub 3mA6: Double-end D-sub 6mA9: Double-end D-sub 9mB1: Single-end D-sub 1mB3: Single-end D-sub 3mB6: Single-end D-sub 6mB9: Single-end D-sub 9mM1: 1m motor cableM3: 3m motor cableM6: 6m motor cableM9: 9m motor cableS = 1 slideD = 2 slidesStroke Length (mm)100 - 2000 (100mm increments)
	15, 25, 35 = Frame Size sont a: Stage Main Body Model
*Motor cables, encoder cables, and jig plates can be ordered separately. When or Example: SL-A9 for a single-end D-sub 9m encoder cable or SL-XYPA for an ortho	

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SLP Cable Carrier Dimensions





Custom Stages

In addition to the two standard stage series, Nippon Pulse has the ability to build custom stages to fit your applications. Please contact Nippon Pulse to speak to a local representative for more information and pricing of a custom stage unit.

To provide better support, a custom stage worksheet is available on our web site. Complete the form and return it to Nippon Pulse to make custom staging more efficient.



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Linear Shaft Motor

The Next Generation In Linear Motion

What is a Linear Shaft Motor?

Nippon Pulse's Linear Shaft Motor is the first linear motor designed and built for the ultrahigh-precision market. The design of the Linear Shaft Motor maximizes use of magnetic flux, provides stiffness 100 times greater than that of other coreless linear motors, and minimizes heat production and the impact of generated heat, allowing it to complete movements with sub-micron resolutions.

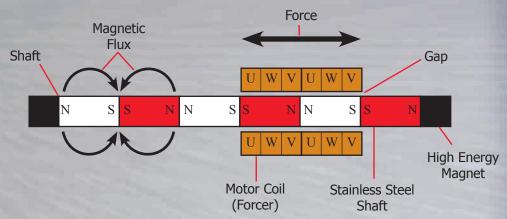
The Linear Shaft Motor is a simple design, made of only two parts: a shaft and forcer. Because of its simple design, the Linear Shaft Motor is far more efficient than competing linear motors, using 50 percent less power than U-shaped motors. This is in large part because all magnetic flux created by the coils cuts the magnetic shaft at 90 degrees.

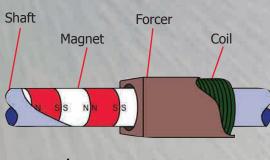
The Linear Shaft Motor is also designed to reduce the amount of heat that is dumped into the work surface, further maximizing the motor's efficiency. The Linear Shaft Motor is the only linear motor on the market that does not use an added heat sink while evaluating and documenting motor ratings.

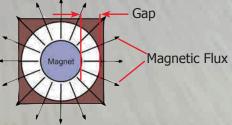
Unlike platen linear motors, the Linear Shaft Motor does not produce Eddy currents and, because it is an ironless design, has no cogging. Unlike U-shaped linear motors, the Linear Shaft Motor does not have inherent air flow restrictions, which lead to increased heat production.

Basic Structure of a Linear Shaft Motor

The magnetic structure of the shaft is built in such a manner that there is no space between each magnet. The magnet structure is fully supported within itself. The magnetic structure is then inserted into a protective stainless steel tube. (This process is protected by numerous patents.) The process used to construct the Linear Shaft Motor produces a very strong magnetic field, twice that of other linear motors.







Forcer Construction

The coils of the Linear Shaft Motor are of a cylindrical design, providing a number of key advantages over other linear motors.

- The cylindrical design makes coil assembly very stiff without the use of external stiffening materials, such as the iron used by platen style-linear motors.
- The coils surround the magnets, allowing for the optimal use of all the magnetic flux. This makes the air gap (0.5~5.0mm) non-critical. (As long as the forcer does not come in contact with the shaft there is no variation in the linear force.)
- The magnetic flux cuts motor windings at right angles for maximum efficiency.
- All sides of the coil are positioned to allow for maximum dissipation of heat.
- The Linear Shaft Motor requires less current and less mass, to produce a similar force, and is more efficient than any other linear motor on the market.

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The Nippon Pulse Advantage



For more than 60 years, Nippon Pulse has built state-of-of-the-art products based on a solid foundation of advancing technology and thorough product research.

Nippon Pulse faithfully provides these high-quality products to a wide range of industries in North and South America and Europe. We have established ourselves as a leader in stepper motor, driver and controller technology while introducing innovative products, such as the Linear Shaft Motor. At Nippon Pulse, we believe that by bringing products to market that meet the customers' requirements and exceed expectations, we contribute to the progression of technology and its positive impact on our society.

We have representatives throughout North and South America and Europe to assist customers directly. Limited quantities of stock on standard motors and electronics are available to allow faster response to customer needs. In addition, Nippon Pulse has a model shop in its North American headquarters for quick turnaround on custom prototypes and special orders. Our mission is to faithfully create the new products sought by our customers and to contribute to the development of society from a global viewpoint.

When you choose a Nippon Pulse motor, driver, controller, network or stage, you're doing more than just buying a quality product: you're benefitting from what we call the Nippon Pulse Advantage. This includes superior prototyping, complete system engineering, proper compliance and certification according to international guidelines, exceptional tailoring to your needs, and unmatched support.

A wholly owned subsidiary of Nippon Pulse Motor Co., Ltd., Nippon Pulse America is headquartered in Radford, Va.



Nippon Pulse Representative Information



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