



6312S002-R1

Lo-Cog® DC Motor

Assembly Data	Symbol	Units	Value	
Reference Voltage	E	V	24	
No-Load Speed	S _{NL}	rpm (rad/s)	8,260	(865)
Continuous Torque (Max.) ¹	T _C	oz-in (N-m)	0.8	(5.7E-03)
Peak Torque (Stall) ²	T _{PK}	oz-in (N-m)	2.7	(1.9E-02)
Weight	W _M	oz (g)	1.5	(43)
Motor Data				
Torque Constant	K _T	oz-in/A (N-m/A)	3.70	(2.61E-02)
Back-EMF Constant	K _E	V/krpm (V/rad/s)	2.74	(2.61E-02)
Resistance	R _T	Ω	30.4	
Inductance	L	mH	16.2	
No-Load Current	I _{NL}	A	0.05	
Peak Current (Stall) ²	I _P	A	0.79	
Motor Constant	K _M	oz-in/√W (N-m/√W)	0.66	(4.7E-03)
Friction Torque	T _F	oz-in (N-m)	0.13	(9.2E-04)
Rotor Inertia	J _M	oz-in-s ² (kg-m ²)	7.30E-05	(5.2E-07)
Electrical Time Constant	τ _E	ms	0.52	
Mechanical Time Constant	τ _M	ms	23.4	
Viscous Damping	D	oz-in/krpm (N-m-s)	0.0072	(4.9E-07)
Damping Constant	K _D	oz-in/krpm (N-m-s)	0.33	(2.2E-05)
Maximum Winding Temperature	θ _{MAX}	°F (°C)	266	(130)
Thermal Impedance	R _{TH}	°F/watt (°C/watt)	93.2	(34.0)
Thermal Time Constant	τ _{TH}	min	9.9	
Gearbox Data				
Encoder Data				

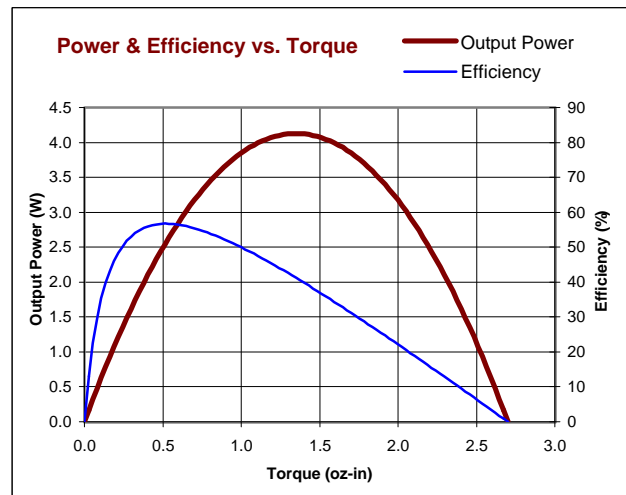
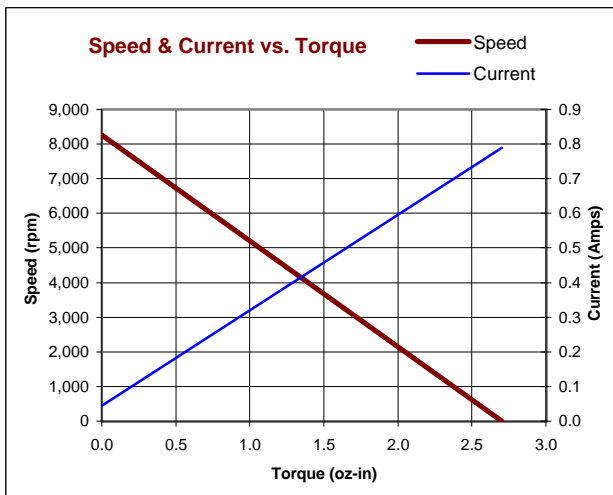
Included Features

- 2-Pole Stator
- Neodymium Magnets
- Heavy-Gauge Steel Housing
- 5-Slot Armature
- Silicon Steel Laminations
- Stainless Steel Shaft
- Copper-Graphite Brushes
- Diamond Turned Commutator
- Motor Sleeve Bearings

Customization Options

- Alternate Winding
- Sleeve or Ball Bearings
- Modified Output Shaft
- Custom Cable Assembly
- Special Brushes
- EMI/RFI Suppression
- Spur or Planetary Gearbox
- Special Lubricant
- Optional Encoder

1 - Specified at max. winding temperature at 25°C ambient without heat sink. 2 - Theoretical values supplied for reference only.

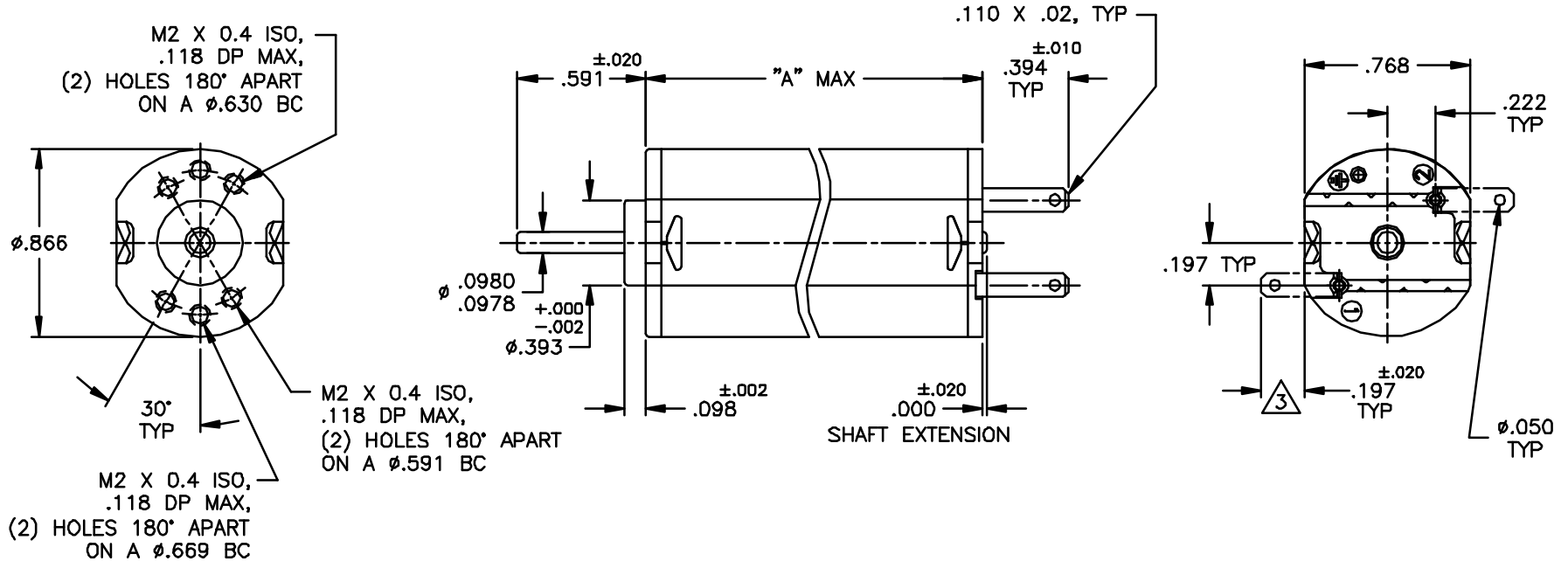


All values are nominal. Specifications subject to change without notice. Graphs are shown for reference only.

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REVISIONS				
LTR	DESCRIPTION	DRFT/ENGR	DATE	APPR
A	PRODUCTION RELEASE	CLU/CLU	8-25-99	JVM
B	MTG END EXT WAS .394±.030	CLU/CLU	10-20-99	JH
C	REMOVED "OPTIONAL" TAP CALLOUTS	CLU/CLU	12-9-99	JH
D	.015 MAX. ENDPLAY WAS .020	EWS/DLF	6-2-00	KPW
E	ADDED NOTE 4	EWS/EWS	10-6-00	KPW
F	REVISED BRUSH END VIEW	EWS/EWS		



NOTES:

- SHAFT ROTATION IS CW, WHILE VIEWING MOUNTING END WITH POSITIVE (+) VOLTAGE APPLIED TO #1 TERMINAL.
- SHAFT ENDPLAY: .015 MAX, SLEEVE BEARINGS ARE STANDARD, BALL BEARINGS OPTIONAL.
- OPTIONAL CONFIGURATION.
- ALL 22M MOTORS SHALL BE RECIEVE A STANDARD RUN-IN @ 75% OF THE RATED WINDING VOLTAGE, APPLIED FOR 4 HOURS MINIMUM, REVERSING DIRECTION EVERY ONE MINUTE, WITH RAMP-DOWN & RAMP-UP.

1.556	63X3
1.256	63X2
DIM "A"	MODEL No.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		FILE: 150\624			
TOLERANCES ARE:		DATE: 8-23-99			
FRACTION	DECIMAL	ANGLES		TITLE: STANDARD OUTLINE & MOUNTING DIMENSIONS 63XX, 22mm SERIES	
\pm 1/64	\pm .015	\pm 15°		DWG. NO. 150-624	
	\pm .010			REV. F	
	\pm .010			SCALE: (2x) SHEET 1 OF 1	
	\pm .005				
BREAK ALL SHARP EDGES		NEXT ASSY:			
MATERIAL:		USED ON:			
FINISH:					